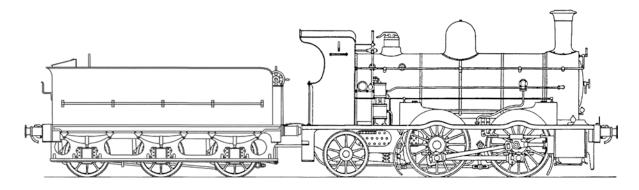
## Caley Coaches Ltd

'True Line' kits in etched brass

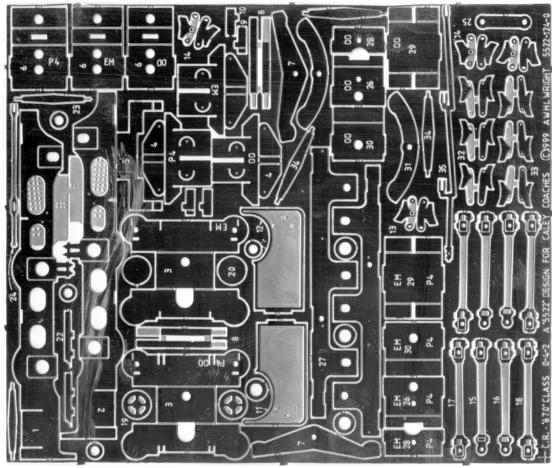
15 Tay Crescent, Bishopbriggs, GLASGOW, G64 1EU T: 0141 772 5537 E: enquiries@caley.com



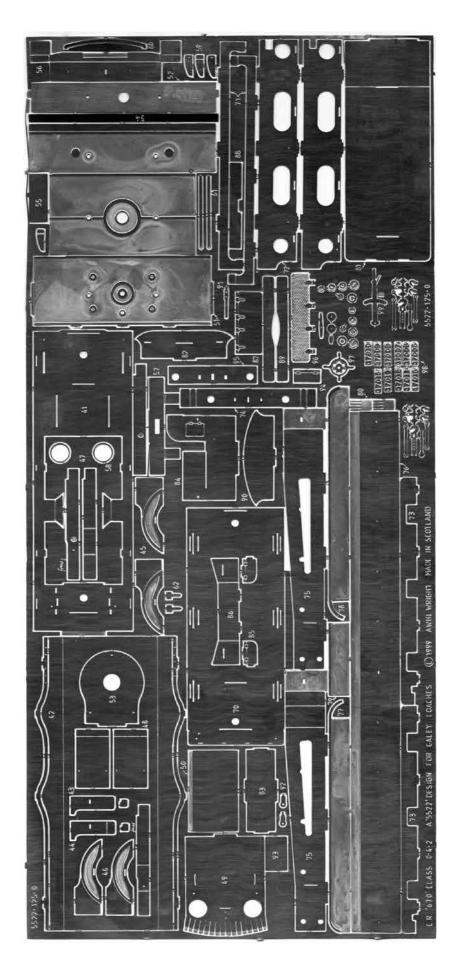
## Supplementary Sheets to the Building Instructions for kit CL03 Caledonian Railway Class 670 0-4-2

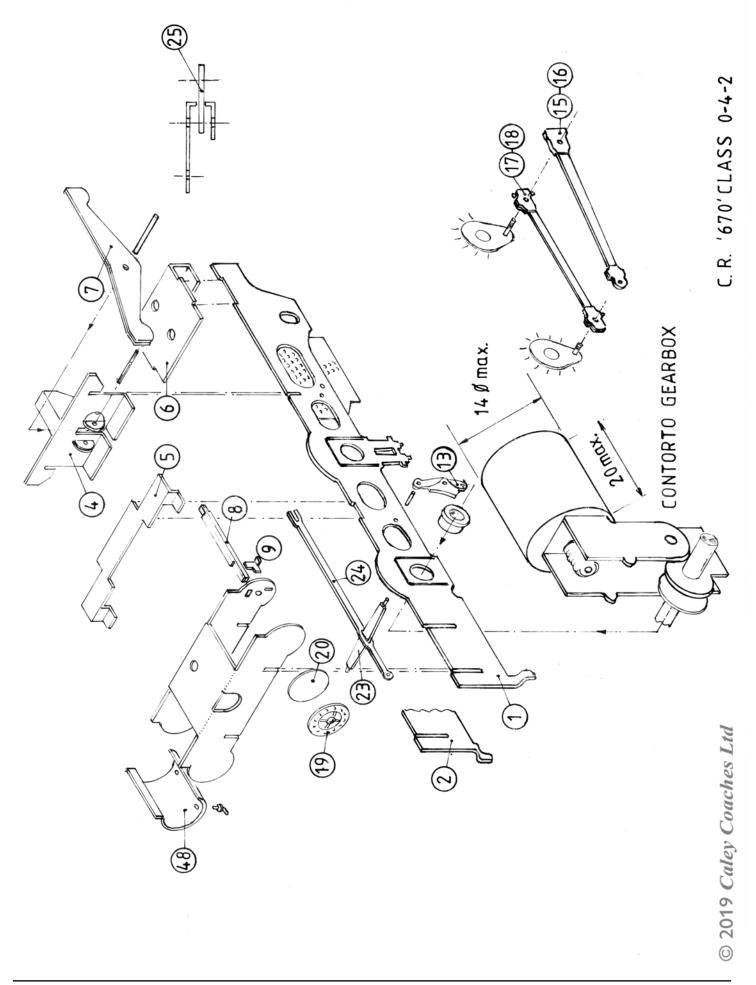
Nickel Silver Etched Fret

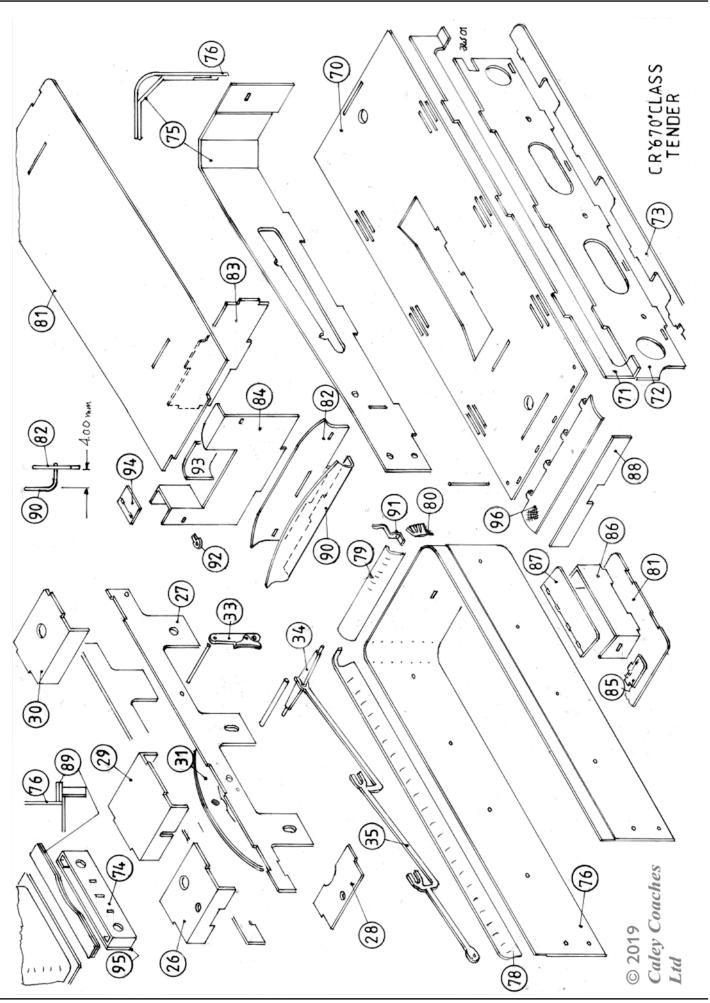
Please cross reference to the parts list.



## Brass Etched Fret

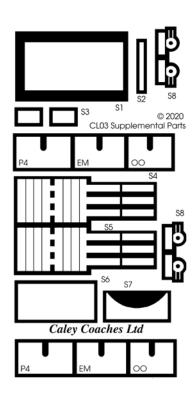






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Nickel Silver Parts   Part   LOCOMOTYE   Part   Part   Particular   Particular   Particular   Particular   Part   Particular   Particular		CR 0-4-2 Part	Parts List			ř			
Brass Parts   COOMOTIVE AND TENDER   COOMOTIVE									2
DOCOMOTIVE AND TENDER		Nickel Silver Parts			Brass Parts			Brass Parts	
Description         Quantity         Part Annual In Hamilton         Post Annual In Hamilton         Part Annual In Hamilton         Part Annual In Hamilton         Part Annual In		LOCOMOTIVE AND TENDER			LOCOMOTIVE			TENDER	3.
H. Mainfraine	Part	Description	Ouantity	Number	Description	Ousntity	Part		,titue
Retar Specer	-	LH Mainframe	1	41	Footplate	44411115	202	_	dualinty 1
Oplinder Frame Spacer         4.3         Rear Step RH         7.2         Outside Frames           Beam Centre Spacer         1.4         Rear Step LH         1.7         2.0 Uside Frames           Beam Centre Spacer         1.4         Rear Step LH         1.7         1.7         1.7           Compensation Beams         2.1         4.6         Splashers Rear RH Front LH         2.7         7.5         Trank Stiffer beam           Compensation Beams         2.1         4.8         Cylinder Wrappers         2.7         7.7         Trank Stiffer Lower           Sildebars Step LH         1.6         5.0         Cab Rouf         1.7         7.6         Trank Stiffer Lower           Cab Side LH         1.7         5.1         Bolledbars         1.7         7.7         Trank Stiffer Lower           Cab Side LH         1.7         5.2         Smokebow Honger         1.7         7.7         Trank Stiffer Bear Upper           Cab Side LH         2.5         Smokebow Monte         1.7         7.7         Trank Shell Rear Upper           Cab Side LH         2.5         Smokebow Monte         1.7         7.7         Trank Shell Rear Upper           Cab Side LH         2.5         Bult Stafe         2.7         7.7         Trank Shel	2	RH Mainframe	-	42	Handing Bars (valances) and iid	2	77	Handing Bars (valance)	- 0
Beam Centre Spacer         1         44 Rear Step LH         7 Jower Step           Side Bar Outer Support         2         45 Splashers From RH Rear LH         2         7 Ran Entire beam           Reaf Traine Spacer         1         47 Splashers From RH         2         7 Tank Shift Learn           Sidebars Spacer         2         7 Tank Shift Learn         7 Tank Shift Learn           Sidebars Spe LH         1         49 Cab Front         1         7 Tank Shift Rear Upper           Sidebars Spe LH         1         50 Cab Front         1         7 Tank Shift LH Upper           Cab Side LH         1         50 Cab Front         1         7 Tank Shift Rear Upper           Cab Side LH         1         50 Cab Front         1         7 Tank Shift Rear Upper           Cab Side RH         2         50 Cab Front         1         7 Tank Shift Rear Upper           Cab Side RH         2         50 Boller Whapper         1         7 Tank Shift Rear Upper           Cab Side RH         2         50 Boller Whapper         1         7 Tank Shift Rear Upper           Cab Side RH         2         50 Boller Whapper         1         7 Tank Shift Shift Char Upper           Cab Side RH         2         50 Boller Whapper         1         7 Tank Shift	က	Cylinder Frame Spacer	_	43	Rear Step RH	-	72	Outside Frames	10
Side Bar Outer Support         2         45         Splashers Rear IH         2         74         Rear Buffer beam           Compensation Beams         2(1)         47         Splashers Rear RH Front IH         2         75         Tank Shiffeness           Sindebar Step RH         1         49         Splasher Tope (front and rear)         4         77         Tank Shiffeness           Sindebar Step RH         1         50         Cab Front         1         78         Tank Shiffeness           Sindebar Step RH         1         51         Sankbetow Wapper         1         78         Tank Shiff Hubper           Sildebar Step RH         1         51         Sankbetow Wrapper         1         78         Tank Shiff Hubper           Sildebar Step RH         1         52         Sankbetow Wrapper         1         78         Tank Shiff Hubper           Cab Step RH         1         53         Smokebox Pront         1         78         Tank Shiff Rear Upper           Cab Step RH         2         54         Buffer Beam         1         78         Tank Filler           Connecting Red outer half         2         55         Buffer Beam         1         65         Cab Lamb Lamber           Coupling Reds in	4	Beam Centre Spacer	-	44	Rear Step LH	_	73	Lower Step	2 2
Reaf Farme Spacet   1   46   Splashers Rear RH Front LH   2   75   Tank Stiffeners	2	Slide Bar Outer Support	2	45	Splashers Front RH Rear LH	2	74	Rear Buffer beam	-
Sidebars Side H	9	Rear Frame Spacer	-	46	Splashers Rear RH Front LH	2	75	Tank Stiffeners	2
Sildebard Step LH	7	Compensation Beams	2(1)	47	Splasher Tops (front and rear)	4	92	Tank Shell Lower	-
Silidebar Slep H	80	Slidebars	2	48	Cylinder Wrappers	2	77	Tank Shell LH Upper	-
Sindebar Step RH	6	Slidebar Step LH	-	49	Cab Front	-	78	Tank Shell RH Upper	-
Cab Side LH         1         51         Boller Wirapper         1         61         Boller Wirapper         1         80         Flares           Cab Side RH         2         53         Smokebox Wirapper         1         81         Coal Space Divider           Brake shoe and hanger RH         2         54         Boller / Smokebox Front         1         82         Front Board           Comnecting Red inner half         2         55         Four Buffer Beam         1         84         Tank Filler           Coupling Rods outer half         2         56         Front Buffer Beam         1         86         Rear Tool Box Lid           Coupling Rods outer half         2         57         Rear Buffer Beam         1         86         Rear Tool Box Lid           Coupling Rods outer half         2         56         Foot Buffer Beam         1         86         Rear Tool Box Lid           Coupling Rods outer half         2         6         Cab Edging Sides         2         87         Rear Tool Box Lid           Cylinder Cover Inner         2         6         Cab Edging Sides         2         90         Water Chute           Cosmetic Fames (SiBox)         2         2         2         1         Lamp Inner Hal	10	Slidebar Step RH	-	20	Cab Roof	-	79	Tank Shell Rear Upper	-
Cab Side RH         1         \$2         Smokebox Witapper         1         81         Coal Chute (Tank Top)           Brake shoe and hanger LH         2         53         Smokebox Front         1         82         Coal Space Divider           Brake shoe and hanger RH         2         55         Butt Strap         1         83         Front Space Divider           Connecting Rod inner half         2         55         Butt Strap         1         84         Tank Front           Coupling Rods inner half         2         56         Cab Sectacies         2         87         Rear Tool Box           Coupling Rods outer half         2         57         Rear Buffer Beam         2         87         Rear Tool Box           Coupling Rods outer half         2         59         Motion Bracket         4(2)         88         Front Buffer Beam           Cylinder Cover Outer         2         60         Date Edging Sides         2         97         Water Chute           Cylinder Cover Inner         1         Cab Edging Sides         2         90         Water Chute           Cosmetic Frames (SiBox)         2         62         Cab Edging Sides         2         90         Water Chute           Cosmetic Frames (SiBox)<	11	Cab Side LH	-	51	Boiler Wrapper	-	80	Flares	2
Brake shoe and hanger LH         2         53         Smokebox Front         1         82         Coal Space Divider           Brake shoe and hanger RH         2         55         Butt Strap         1         84         Tank Front           Connecting Rod under half         2         56         Front Buffer Beam         1         84         Tank Front           Coupling Rods inner half         2         56         Front Buffer Beam         1         86         Rear Tool Box Lid           Coupling Rods inner half         2         57         Read Buffer Beam         2         87         Frank Filler           Coupling Rods inner half         2         87         Read Buffer Beam         2         87         Read Tool Box Lid           Coupling Rods outer half         2         87         Read Ford Tool Box Tool Box Tool Box Tool Box Tool         88         Read Tool Box Tool Box Tool Box Tool Box Tool         88         Front Buffer Beam           Cylinder Cover Outer         2         60         Cab Edging Sides         2         91         Land Front Box Tool           Cylinder Cover Inner         2         62         Cab Lamp brackets         2         91         Lamp Inner           Cosening Rake Cross Beams         2         62         Cab La	12	Cab Side RH	-	52	Smokebox Wrapper	-	81	Coal Chute (Tank Top)	-
Brake shoe and hanger RH	13	Brake shoe and hanger LH	2	53	Smokebox Front	-	82	Coal Space Divider	-
Connecting Rod inner half         2         55         Butt Strap         1         84         Tank Front           Connecting Rod outer half         2         56         Front Buffer Beam         1         86         Rast Tool Box           Coupling Rods outer half         2         57         Rear Buffer Beam         1         86         Rast Tool Box           Coupling Rods outer half         2         59         Moltion Bracket         2         87         Rear Tool Box Lid           Coupling Rods outer half         2         59         Moltion Bracket         2         87         Rear Tool Box Lid           Cylinder Cover Outer         2         60         Cab Edging Sides         2         90         Water Chute           Cylinder Cover Inner         2         62         Cab Edging Sides         2         91         Lamp Inon Rear           Gosmetic Frames (S/Box)         2         62         Cab Lamp brackets         2         91         Lamp Inon Rear           Brake Cross Beams         2         62         Cab Lamp brackets         2         91         Lamp Inon Rear           Brake Cross Beams         3         1         1         84         Front Buffer Chute           Inder Spacer front upper	14	Brake shoe and hanger RH	2	54	Boiler / Smokebox spacer	-	83	Front Spacer	-
Commecting Rod outer half         2         56         Front Buffer Beam         1         85         Tank Filler           Coupling Rods immer half         2         57         Rear Buffer Beam         1         86         Rear Tool Box Lid           Coupling Rods outer half         2         59         Motion Bracket         2         87         Rear Tool Box Lid           Cylinder Cover Outer         2         60         Cab Edging top         1         89         Front Buffer Beam           Cylinder Cover Inner         2         60         Cab Edging top         1         89         Rear Pulder           In used         Cosmetic Frames (S/Box)         2         62         Cab Lamp brackets         2         90         Water Chute           Brake Rigging         1         Cab Lamp brackets         2         91         Lamp from Rear           Drawbar         1         Amortional Mainframes         2         91         Lamp from Rear           Tender Spacer front lower         1         Cab Lamp brackets         95         Rear buffer beam (Inner)           Tender Spacer rear         1         © 2019 Caley Caley Couches Lid         96         Fall Plate           Tender Spacer rear         1         Sanckebox numberplates	15	Connecting Rod inner half	2	55	Butt Strap	-	84	Tank Front	-
Coupling Rods inner half         2         57         Rear Buffer Beam         1         86         Rear Tool Box           Coupling Rods outer half         2         58         Motion Bracket         2         87         Rear Tool Box Lid           Cylinder Cover Unner         2         59         Motion Bracket         4(2)         88         Front Buffer Beam           Cylinder Cover Inner         2         60         Cab Edging top         1         89         Rear Platform           not used         61         Cab Edging top         1         89         Rear Platform           not used         62         Cab Lamp brackets         2         90         Water Chule           Cosmetic Frames (S/Box)         2         62         Cab Lamp brackets         2         91         Handral Support           Brake Rigging         1         2         Cab Lamp brackets         93         Cupboard Side         93         Cupboard Side         94         Front Tool Box Top           I ander Spacer front lower         1         6         Cab Lamp brackets         95         Rear buffer beam (inner)         96         Fall Plate           I ender Spacer middle         1         6         Cab Lamp Courches Lid         96         Rear b	16	Connecting Rod outer half	2	26	Front Buffer Beam	-	82	Tank Filler	2
Coupling Rods outer half         2         58         Cab Spectacles         2         87         Rear Tool Box Lid           Oylinder Cover Outer         2         59         Motion Bracket         4(2)         88         Front Buffer Beam           Oylinder Cover Inner         2         60         Cab Edging Sides         1         88         Front Buffer Beam           not used         61         Cab Edging Sides         2         90         Water Chute           Cosmetic Frames (S/Box)         2         62         Cab Lamp brackets         2         91         Lamp Inn Rear           Brake Rigging         1         Amdral Sides         2         91         Lamp Inn Rear           Drawbar         1         Amdral Sides         2         92         Handral Support           Drawbar         1         Amdral Sides         1         Front Tool Box Top           Tender Spacer front lower         1         Amdral Support         96         Fall Plate           Index Spacer rear         1         Amdral Sides         1         Amdral Plate           Index Spacer rear         1         Amdral Sides         1         Amdral Plate           Index Spacer rear         1         Amdral Sides         1	17	Coupling Rods inner half	2	57	Rear Buffer Beam	-	98	Rear Tool Box	-
Cylinder Cover Duter         2         59         Motion Bracket         4(2)         88         Front Buffer Beam           Cylinder Cover Inner         2         60         Cab Edging top         1         89         Rear Platform           not Used         Cosmetic Frames (S/Box)         2         62         Cab Edging Sides         2         90         Water Chute           Brake Cross Beams         2         91         Lamp Inon Rear         92         Handrail Support           Brake Rigging         1         Avater Chute         92         Handrail Support           Brake Rigging         1         Avater Chute         93         Cupboard Side           Drawbar         1         Avater Chute         94         Front Tool Box Top           Tender Spacer front upper         1         Avater Chute         96         Fall Plate           Tender Spacer front lower         1         © 2019 Caley Coaches Ltd         96         Fall Plate           Tender Spacer front lower         1         © 2019 Caley Coaches Ltd         97         Brake Handwheel           Tender Spacer front lower         3         Fander Samokebox numberplates         1         Fander Brake shoes Ltd         99         Reversing lever           Tender Spacer fr	18	Coupling Rods outer half	2	58	Cab Spectacles	2	87	Rear Tool Box Lid	-
Cylinder Cover Inner         2         60         Cab Edging top         1         89         Rear Platform           nost used         nost used         61         Cab Edging Sides         2         90         Water Chute           nost used         2         62         Cab Lamp brackets         2         91         Lamp Iron Rear           Brake Cross Beams         2         9         Handrail Support         92         Handrail Support           Brake Rigging         1         0         Drawbar         94         Front Tool Box Top           I render Spacer front lower         1         0         Para Puffer beam (inner)         95         Rear buffer beam (inner)           I render Spacer front lower         1         0         2019 Caley Coaches Ltd         95         Rear buffer beam (inner)           I render Spacer front lower         1         0         2019 Caley Coaches Ltd         97         Brake Handwheel           I render Spacer front lower         1         0         2019 Caley Coaches Ltd         99         Reversing lever           I render Spacer front lower         3         1         1         1         1         1           I render Spacer front lower         3         1         1         2	19	Cylinder Cover Outer	2	59	Motion Bracket	4(2)	88	Front Buffer Beam	-
not used         61         Cab Edging Sides         2         90         Water Chute           Cosmetic Frames (S/Box)         2         62         Cab Lamp brackets         2         91         Lamp Iron Rear           Brake Closs Beams         2         92         Handrail Support           Brake Rigging         1         Cab Lamp brackets         92         Handrail Support           Brake Rigging         1         Cap Cab Camp brackets         94         Front Tool Box Top           Tender Spacer front lower         1         Cap Cab Caley Coaches Ltd         96         Fall Plate           Tender Spacer front lower         1         Cap Caley Coaches Ltd         97         Brake Handwheel           Tender Spacer rear         1         Cap 2019 Caley Coaches Ltd         98         LMS Smokebox numberplates           Tender Spacer rear         3         Laste Handwheel         99         Reversing lever           Tender Brake shoes RH         3         Laste Handwheel         99         Reversing lever           Tender Cross beams         3         Laste Laste Shoes LH         4         Laste Laste Shoes LH           Mashers (appling)         4         4         Laste Laste Shoes LH         4         A Laste Laste Shoes LH	20	Cylinder Cover Inner	2	09	Cab Edging top	-	88	Rear Platform	-
Cosmetic Frames (S/Box)         2         62         Cab Lamp brackets         2         91         Lamp Iron Rear           Brake Cross Beams         2         92         Handrail Support           Brake Rigging         1         93         Cupboard Side           Drawbar         94         Front Tool Box Top           Tender Spacer front lower         1         96         Fall Plate           Tender Spacer rear         1         © 2019 Caley Coaches Ltd         97         Brake Handwheel           Tender Spacer rear         1         02019 Caley Coaches Ltd         98         LMS Smokebox numberplates           Tender Spacer rear         1         02019 Caley Coaches Ltd         99         Reversing lever           Tender Brake shoes LH         3         Reversing lever         99         Reversing lever           Tender Brake shoes LH         3         Tender Brake shoes LH         3         Tender Brake shoes LH           Brake rigging         1         Washers (large)         4         Prompter Shoes LH	21	not used		61	Cab Edging Sides	2	90	Water Chute	-
Brake Cross Beams         2         Handrail Support           Brake Rigging         1         93         Cupboard Side           Drawbar         94         Front Tool Box Top         94         Front Tool Box Top           Tender Spacer front lower         1         95         Rear buffer beam (inner)           Tender Spacer front lower         1         96         Fall Plate           Tender Spacer middle         1         Brake Handwheel         98         LMS Smokebox numberplates           Tender Spacer rear         1         99         Reversing lever           Tender Spacer rear         3         Reversing lever         1           Tender Spacer rear         3         Cupboard Side           Tender Spacer rear         4         Reversing lever           Tender Spacer rear         3         Cupboard Side           Tender Spacer rear         4         Reversing lever           Tender Brake shoes LH         3         Cupboard Side           Tender Brake shoes LH         3         Cupboard Side           Tender Cross beams         3         Cupboard Side           Washers (large)         4         Cupboard Side	22	Cosmetic Frames (S/Box)	2	62	Cab Lamp brackets	2	91	Lamp Iron Rear	,-
Brake Rigging         1         93         Cupboard Side           Drawbar         1         94         Front Tool Box Top           Tender Spacer front upper         1         95         Rear buffer beam (inner)           Tender Spacer front lower         1         96         Fall Plate           Tender Spacer front lower         1         97         Brake Handwheel           Tender Spacer rear         1         98         LMS Smokebox numberplates           Tender Spacer rear         1         99         Reversing lever           Tender Spacer rear         3         Reversing lever           Tender Brake shoes RH         3         Reversing lever           Tender Brake shoes LH         3         Reversing lever           Tender Cross beams         3         Reversing lever           Washers (large)         4         Reversing lever	23	Brake Cross Beams	7				92	Handrail Support	2
Drawbar         Drawbar         94         Front Tool Box Top           Tender Spacer front upper         1         95         Rear buffer beam (inner)           Tender Functional Mainframes         2         Parameter Spacer front lower         96         Fall Plate           Tender Spacer front lower         1         © 2019 Caley Coaches Ltd         97         Brake Handwheel           Tender Spacer rear         1         99         Reversing lever           Tender Spacer rear         3         Reversing lever           Tender Brake shoes LH         3         Reversing lever           Tender Brake shoes LH         3         Reversing lever           Tender Cross beams         3         Reversing lever           Brake rigging         1         Reversing lever	24	Brake Rigging	-				93	Cupboard Side	-
Tender Spacer front upper         1         95         Rear buffer beam (inner)           Tender Functional Mainframes         2         Paral Plate         96         Fall Plate           Tender Spacer front lower         1         © 2019 Caley Coaches Ltd         97         Brake Handwheel           Tender Spacer rear         1         © 2019 Caley Coaches Ltd         98         LMS Smokebox numberplates           Tender Spacer rear         1         99         Reversing lever           Tender Brake shoes LH         3         Reversing lever           Tender Cross beams         3         Reversing lever           Brake rigging         1         Reversing lever	25	Drawbar	-				94	Front Tool Box Top	-
Tender Functional Mainframes         2         Fall Plate           Tender Spacer front lower         1         © 2019 Caley Coaches Ltd         97         Brake Handwheel           Tender Spacer middle         1         © 2019 Caley Coaches Ltd         98         LMS Smokebox numberplates           Tender Spacer rear         1         99         Reversing lever           Tender Compensating Beams         2(1)         2(1)         2(1)           Tender Brake shoes LH         3         2(1)         2(1)           Tender Brake shoes LH         3         2(1)         2(1)           Brake rigging         1         2(1)         2(1)           Washers (large)         4         4         2(1)	56	Tender Spacer front upper	-				92	Rear buffer beam (inner)	-
Tender Spacer front lower         1         97         Brake Handwheel           Tender Spacer middle         1         © 2019 Caley Coaches Ltd         98         LMS Smokebox numberplates           Tender Spacer rear         1         99         Reversing lever           Tender Compensating Beams         2(1)         99         Reversing lever           Tender Brake shoes RH         3         1         1           Tender Brake shoes LH         3         2         2           Tender Cross beams         3         3         3           Brake rigging         4         4         4	27	Tender Functional Mainframes	2				96	Fall Plate	-
Tender Spacer middle         1         © 2019 Caley Coaches Ltd         98         LMS Smokebox numberplates           Tender Spacer rear         1         99         Reversing lever           Tender Compensating Beams         2(1)         99         Reversing lever           Tender Brake shoes RH         3         1         1           Tender Brake shoes LH         3         2         2           Tender Cross beams         3         3         3         3           Brake rigging         1         4         4         4	28	Tender Spacer front lower	-				97	Brake Handwheel	-
Tender Spacer rear         1         99 Reversing lever           Tender Compensating Beams         2(1)         2(1)           Tender Brake shoes RH         3         1           Tender Brake shoes LH         3         1           Brake rigging         1         4	53	Tender Spacer middle	-		2019 Caley Coaches		86	LMS Smokebox numberplates	set
Tender Compensating Beams         2(1)           Tender Brake shoes RH         3           Tender Brake shoes LH         3           Tender Cross beams         3           Brake rigging         1           Washers (large)         4	30	Tender Spacer rear	-				66	Reversing lever	-
Tender Brake shoes RH Tender Brake shoes LH Tender Cross beams Brake rigging Washers (large)	31	Tender Compensating Beams	2(1)						
Tender Brake shoes LH Tender Cross beams Brake rigging Washers (large)	32	Tender Brake shoes RH	က						
Brake rigging  Washers (large)	33	Tender Brake shoes LH	က						
	34	Tender Cross beams	3						
	35	Brake rigging	-						
		Woodcook (Joseph )	,						
		washers (large)	4						



## **Supplemental Parts**

- S1 Boiler Bottom Infill
- S2 Boiler Band for S1
- S3 Crosshead Tops (2)
- S4 Front Axle Support (2 each of OO, EM and P4)
- S5 Tender Doors (2)
- S6 Firebox Lower Front
- S7 Smokebox Rear
- S8 Crossheads (2)