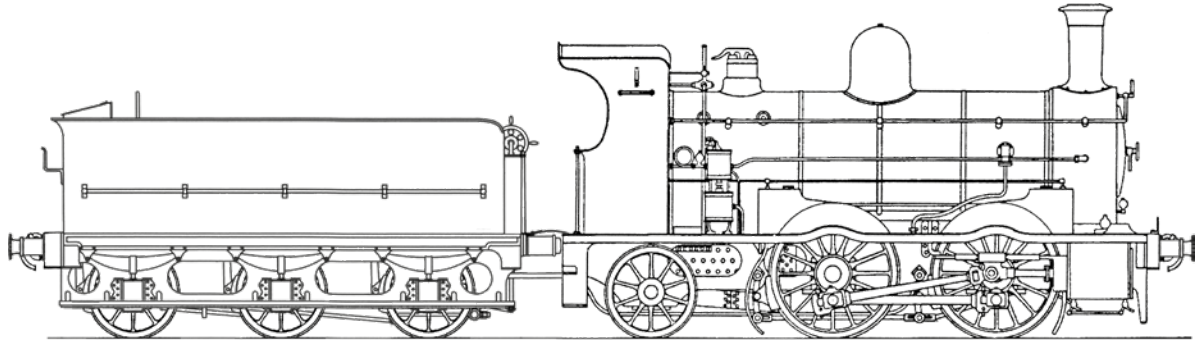


***Caley Coaches Ltd***

'True Line' kits in etched brass

15 Tay Crescent, Bishopbriggs, GLASGOW, G64 1EU

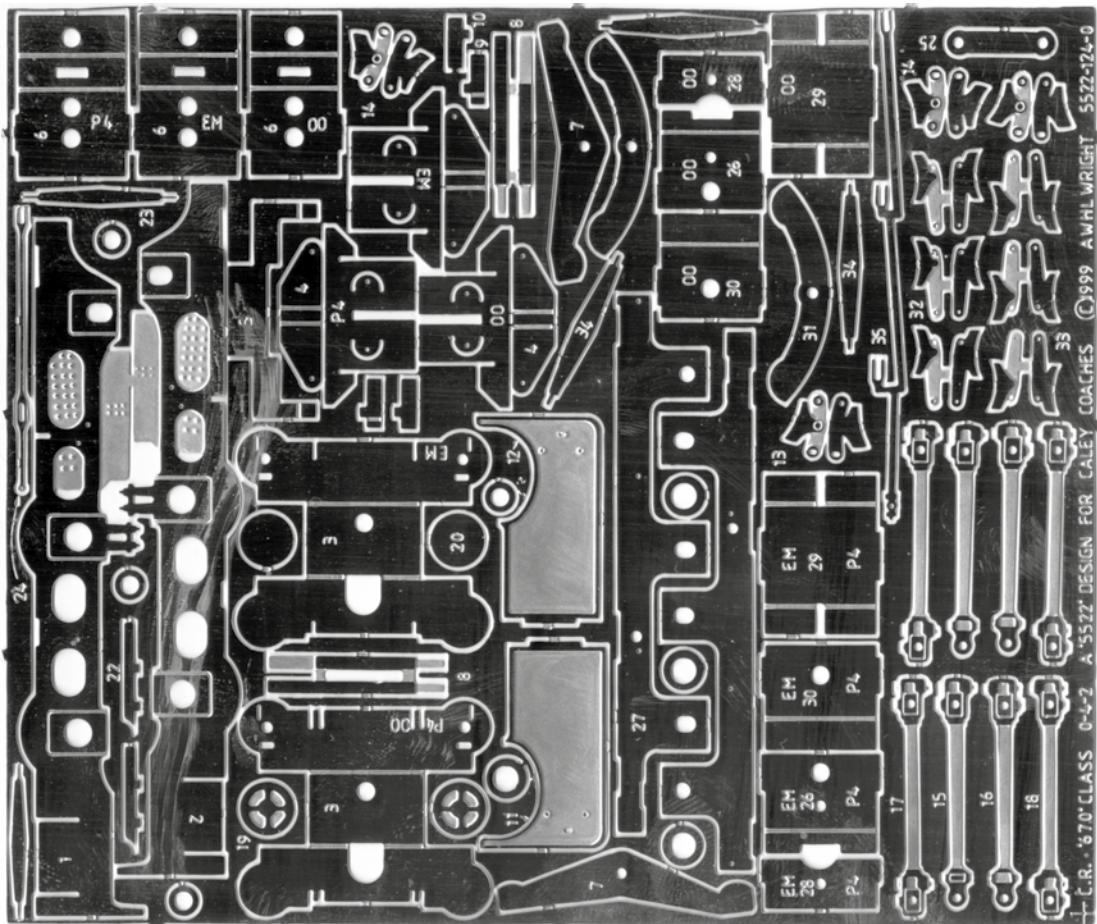
T: 0141 772 5537 E: enquiries@caley.com



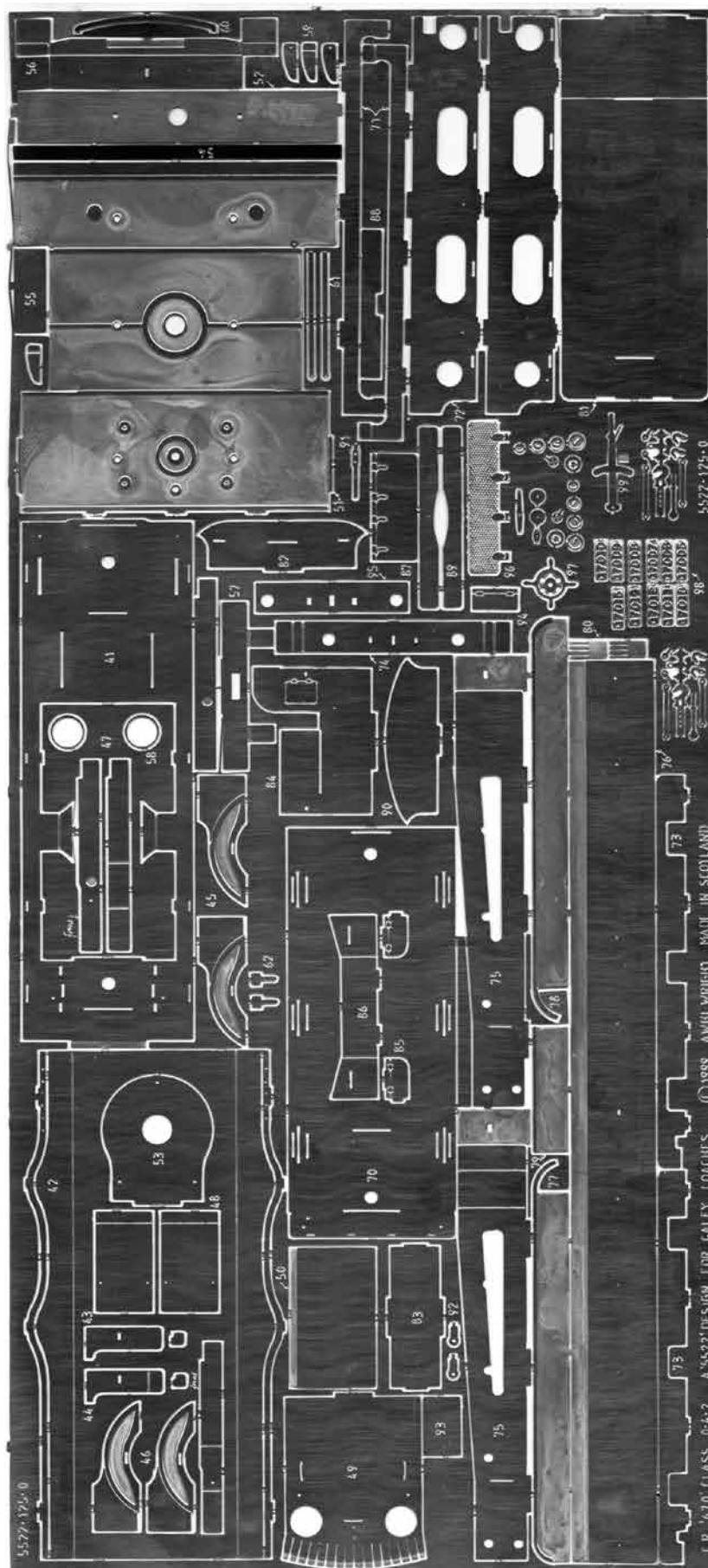
## Supplementary Sheets to the Building Instructions for kit CL03 Caledonian Railway Class 670 0-4-2

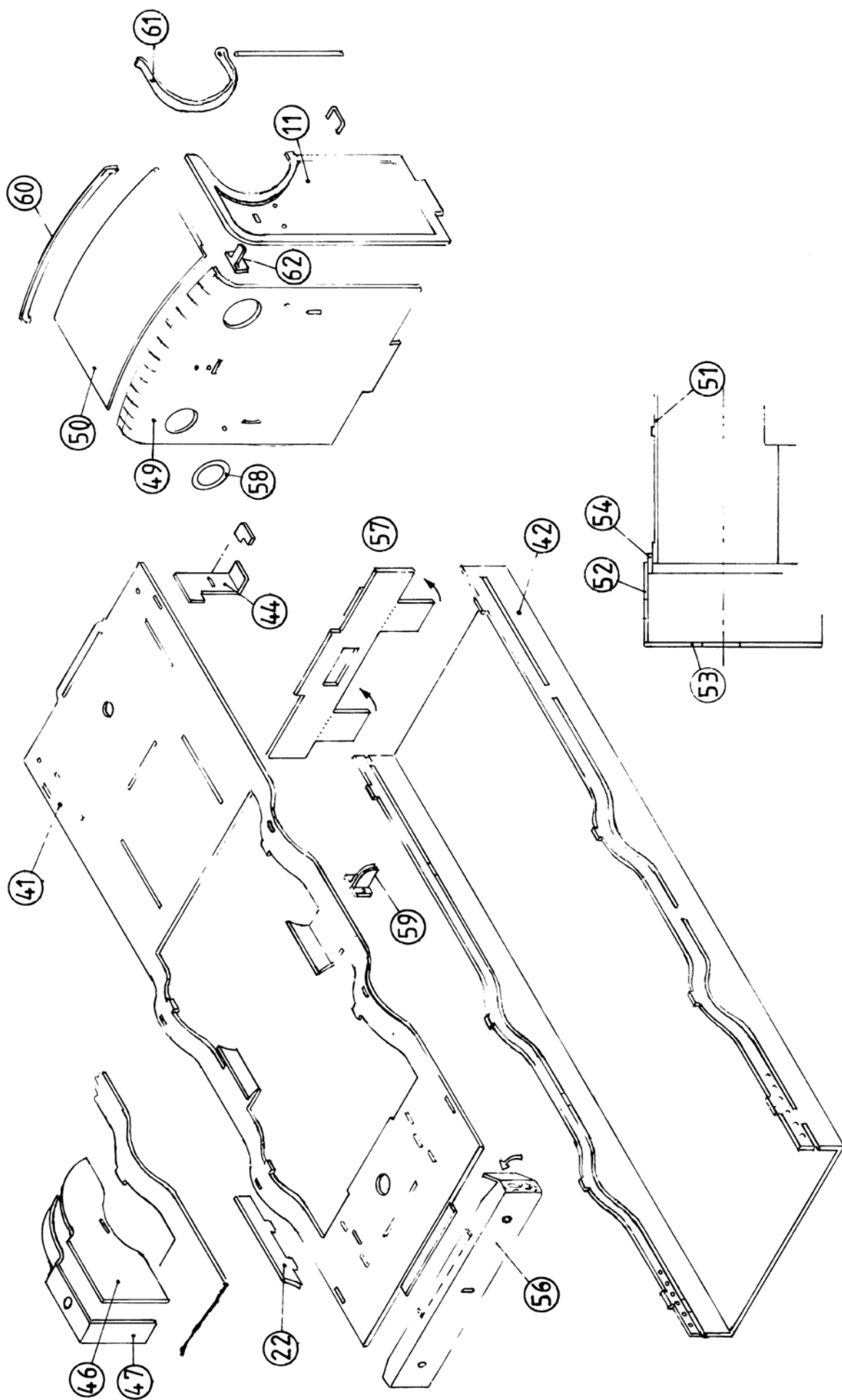
Nickel Silver Etched Fret

Please cross reference to the parts list.



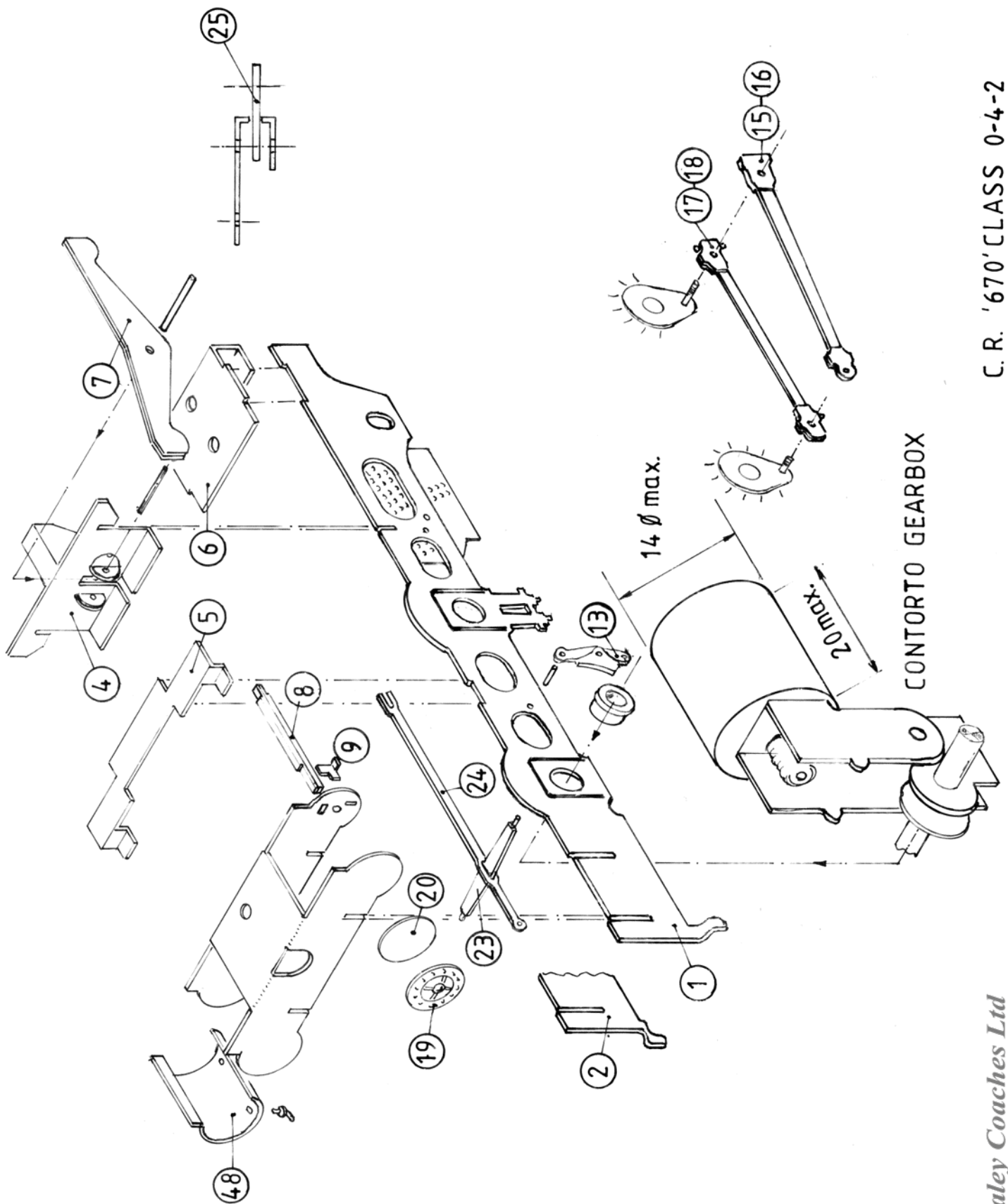
Brass Etched Fret



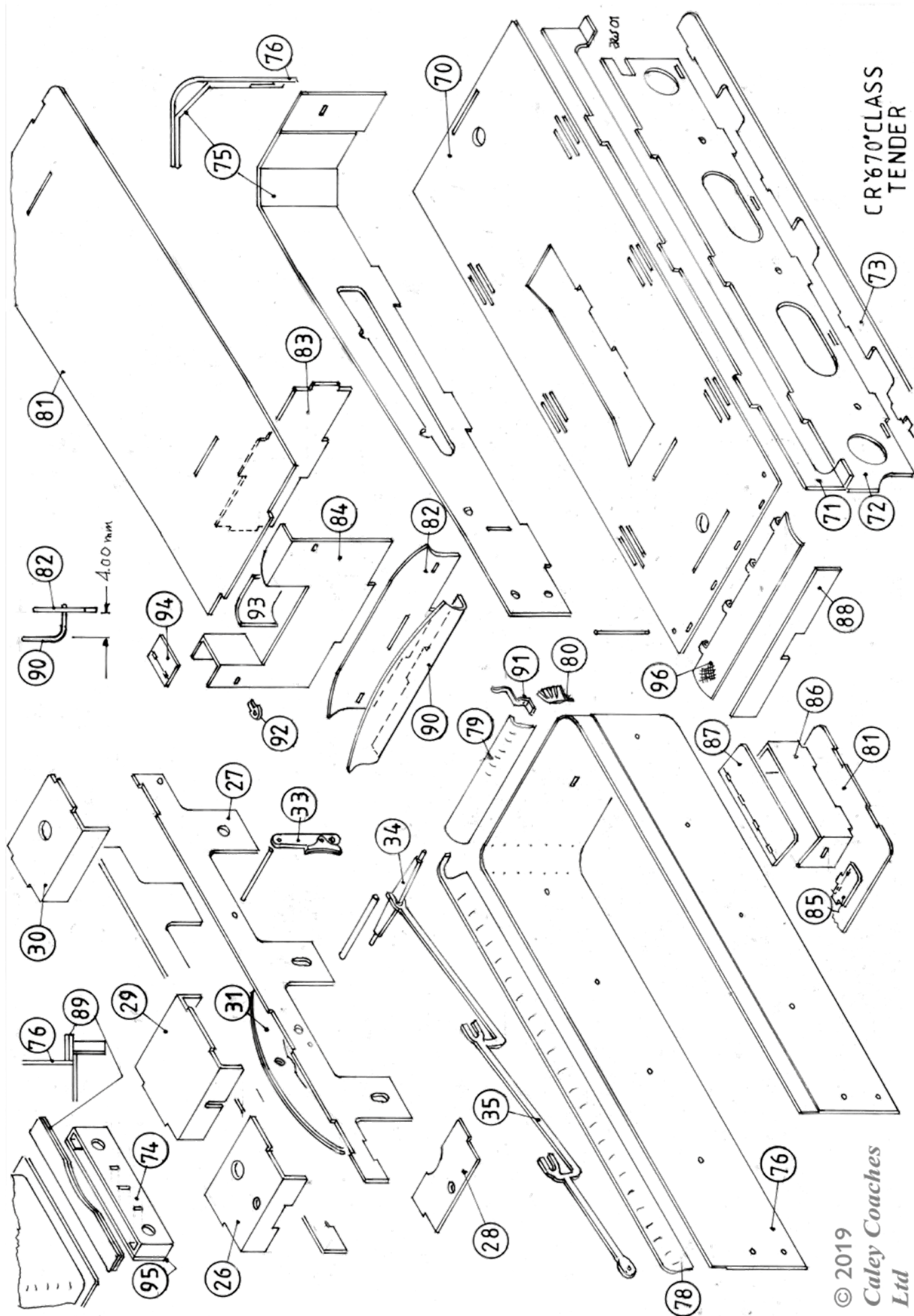


C.R. '670' CLASS 0-4-2

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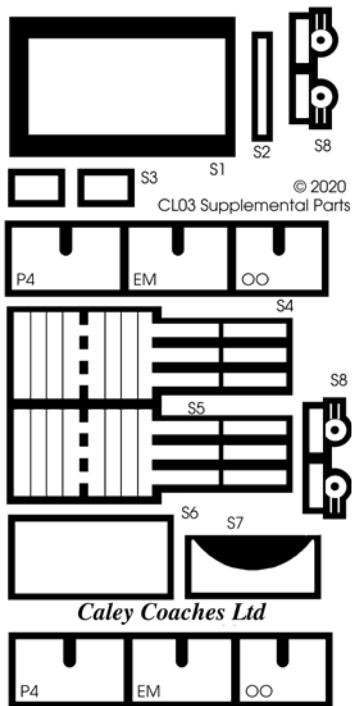






C R 0-4-2 -- Parts List									
<b>Nickel Silver Parts</b>									
LOCOMOTIVE AND TENDER									
Part Number	Description	Quantity	Part Number	Description	Quantity	Part Number	Description	Quantity	Quantity
1	LH Mainframe	1	41	Footplate	1	70	Footplate	1	1
2	RH Mainframe	1	42	Hanging Bars (valances) and jig	2	71	Hanging Bars (valance)	2	2
3	Cylinder Frame Spacer	1	43	Rear Step RH	1	72	Outside Frames	2	2
4	Beam Centre Spacer	1	44	Rear Step LH	1	73	Lower Step	2	2
5	Slide Bar Outer Support	2	45	Splashes Front RH Rear LH	2	74	Rear Buffer beam	1	1
6	Rear Frame Spacer	1	46	Splashes Rear RH Front LH	2	75	Tank Stiffeners	2	2
7	Compensation Beams	2(1)	47	Splasher Tops (front and rear)	4	76	Tank Shell Lower	1	1
8	Slidebars	2	48	Cylinder Wrappers	2	77	Tank Shell LH Upper	1	1
9	Slidebar Step LH	1	49	Cab Front	1	78	Tank Shell RH Upper	1	1
10	Slidebar Step RH	1	50	Cab Roof	1	79	Tank Shell Rear Upper	1	1
11	Cab Side LH	1	51	Boiler Wrapper	1	80	Flares	2	2
12	Cab Side RH	1	52	Smokebox Wrapper	1	81	Coal Chute (Tank Top)	1	1
13	Brake shoe and hanger LH	2	53	Smokebox Front	1	82	Coal Space Divider	1	1
14	Brake shoe and hanger RH	2	54	Boiler / Smokebox spacer	1	83	Front Spacer	1	1
15	Connecting Rod inner half	2	55	Butt Strap	1	84	Tank Front	1	1
16	Connecting Rod outer half	2	56	Front Buffer Beam	1	85	Tank Filler	2	2
17	Coupling Rods inner half	2	57	Rear Buffer Beam	1	86	Rear Tool Box	1	1
18	Coupling Rods outer half	2	58	Cab Spectacles	2	87	Rear Tool Box Lid	1	1
19	Cylinder Cover Outer	2	59	Motion Bracket	4(2)	88	Front Buffer Beam	1	1
20	Cylinder Cover Inner	2	60	Cab Edging top	1	89	Rear Platform	1	1
21	not used		61	Cab Edging Sides	2	90	Water Chute	1	1
22	Cosmetic Frames (S/Box)	2	62	Cab Lamp brackets	2	91	Lamp Iron Rear	1	1
23	Brake Cross Beams	2				92	Handrail Support	2	2
24	Brake Rigging	1				93	Cupboard Side	1	1
25	Drawbar	1				94	Front Tool Box Top	1	1
26	Tender Spacer front upper	1				95	Rear buffer beam (inner)	1	1
27	Tender Functional Mainframes	2				96	Fall Plate	1	1
28	Tender Spacer front lower	1				97	Brake Handwheel	1	1
29	Tender Spacer middle	1				98	LMS Smokebox numberplates	set	set
30	Tender Spacer rear	1				99	Reversing lever	1	1
31	Tender Compensating Beams	2(1)							
32	Tender Brake shoes RH	3							
33	Tender Brake shoes LH	3							
34	Tender Cross beams	3							
35	Brake rigging	1							
	Washers (large)	4							
	Washers (small)	4							

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### Supplemental Parts

- S1 Boiler Bottom Infill
- S2 Boiler Band for S1
- S3 Crosshead Tops (2)
- S4 Front Axle Support (2 each of OO, EM and P4)
- S5 Tender Doors (2)
- S6 Firebox Lower Front
- S7 Smokebox Rear
- S8 Crossheads (2)